











Functions	HL 25-12 <i>LEAN^{basic}</i>	HLC 25-12 <i>LEAN^{hybrid}</i>	HC-Line <i>EPIC^{plus}</i>
 PLC control for intuitive operation	●	—	
 Control for a maximum of 4 machining stations (or a maximum of 12 CNC axes)	—	●	
 CNC control for all axes	—	—	●
 Variable-speed spindle drives	—	●	●
 Reliable hydraulic drive technology for the rotary indexing table and feed axes	●	●	●
 Highest indexing table precision via Hirth gearing	●	●	●
 CNC applications such as: contour milling, contour turning, thread cutting etc.	—	○	●
 Modular machine concept	●	●	●
 Control-integrated configurator for fastest setup times	—	—	●
 Prepared for Industry 4.0 applications	—	—	●

● Standard ○ option — not available

Technical specifications			HL 25-12 HLC 25-12
Workpiece size	Bars, round	∅	25
	Blank, cubic	mm	35 x 35 x 50
	Workpiece length	mm	100
Rotary indexing table	Clamping stations	Number	12
	Indexing time	s	0.5
Number of machining units	Horizontal	Number	12
	Vertical		6
	Total		18
Travel paths	X axis *	mm	± 8.5
	Y axis *	mm	± 12.5
	Z axis	mm	+100
Standard layout	L x W x H dimensions	m	8.9 x 3.3 x 3
	Machine weight	t	ca. 4

* XY only available for HLC 25-12

Subject to change without notice



Operator panel HLC 25-12 *LEAN^{hybrid}*

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